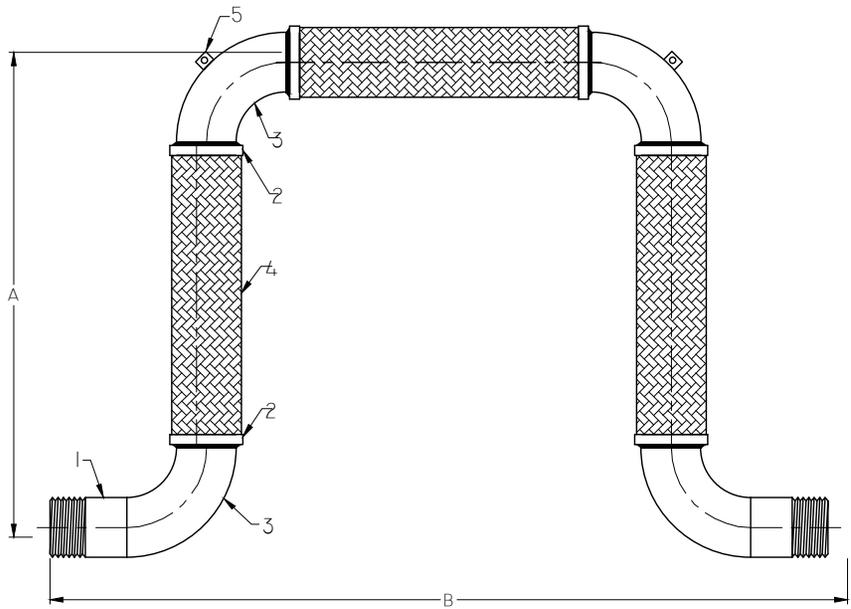


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED

BILL OF MATERIAL

ITEM	QTY	DESCRIPTION	MATERIAL
1	2	MALE NPT, SCH. 40 STEEL	A 240 T-321
2	6	BRAID COLLAR	A 36
3	4	STD. WT. L.R. 90° WELD ELBOW	A 240 T-321
4A	3	METAL CONVOLUTED HOSE	A 240 T-321
4B	3	METAL BRAID	A 240 T-321
5	2	LIFTING LUG, (PROVIDED ON 4" THRU 12")	



SEISMIC CONNECTOR
FOR ±3" EACH LEG OF MOTION IN ANY PLANE.

GENERAL NOTES:

- A. ALL WELDING T.I.G. (HELI-ARC) IN ACCORDANCE WITH ASME SECTION IX.
- B. PRESSURE TEST ALL ASSEMBLIES AIR UNDER WATER AFTER FABRICATION, NO LEAKAGE.
- C. AFTER A SEISMIC OCCURENCE, THE SEISMIC EXPANSION JOINTS AND FLEX CONNECTORS MUST BE INSPECTED FOR DAMAGE AND REPLACED IF NECESSARY.
- D. TO PREVENT SAGGING, USE SPRING HANGER

APPROVED BY:.....

DATE:..... PO#:.....

SIZE	A	B	ASSEMBLY PART NUMBER
1-2"	17.75"	22.25"	DM8267-0050-3
3/4"	19.50"	25.75"	DM8267-0075-3
1"	21.25"	28.25"	DM8267-0100-3
1-1/4"	23.00"	30.75"	DM8267-0125-3
1-1/2"	24.75"	33.25"	DM8267-0150-3
2"	27.50"	38.50"	DM8267-0200-3
2-1/2"	30.75"	44.25"	DM8267-0250-3

ALL DIMENSIONS ARE IN INCHES



DME INC.
14001 MARQUARDT AVE.
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90670
TEL: 562-921-0464
FAX: 562-802-7489

ANY CHANGES ON THE
DRAWING MUST BE
REPORTED AND APPROVED
ONLY BY
THE ENGINEERING DEPARTMENT

CUST: JOB#			180° SEISMIC CONNECTOR W/ MALE PIPE THREADS			UNLESS OTHERWISE SPECIFIED TOLERANCES ARE :		
DESIGN: PER CUST.	01-22-04	SIZE	-	DWG NO.	DM8267-3	REV.		FRACTIONS: ± 1/8"
APPROVED BY: E.F.	01-22-04	SCALE	NONE	DATE:	01-22-04	SHT	1 OF 1	EXP. JOINTS: OAL: ± 1/8"
DWG: M.N.	01-22-04							ANGLES ± 1/2°