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## REVISIONS

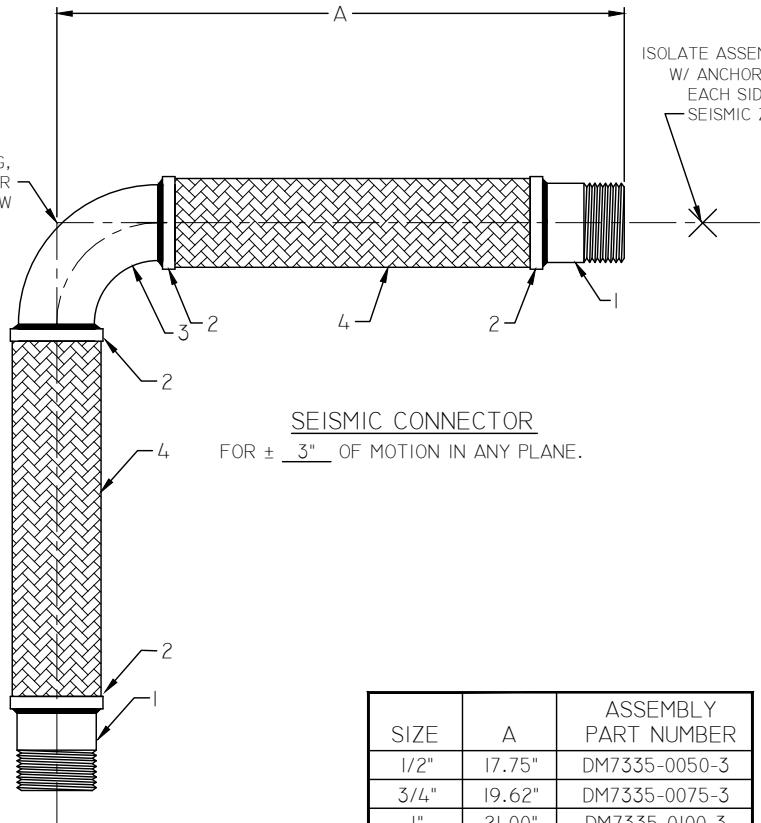
ZONE	REV.	DESCRIPTION	DATE	APPROVED

## BILL OF MATERIAL

ITEM	QTY	DESCRIPTION	MATERIAL
1	1	PIPE NIPPLE MALE NPT THREADED	A 53-E GR.B
2	2	BRAID COLLAR	A 240 T-304
3	1	STD. WT. L.R. 90° WELD ELBOW	A234GR.WPB
4A	1	METAL CONVOLUTED HOSE	A 240 T-321
4B	1	METAL BRAID	A 204 T-304

TO PREVENT SAGGING,  
USE SPRING HANGER  
AT ELBOW

ISOLATE ASSEMBLY  
W/ ANCHORS ON  
EACH SIDE OF  
SEISMIC ZONE



## GENERAL NOTES:

- ALL WELDING T.I.G. (HELI-ARC) IN ACCORDANCE WITH ASME SECTION IX.
- PRESSURE TEST ALL ASSEMBLIES AIR UNDER WATER AFTER FABRICATION, NO LEAKAGE.
- AFTER A SEISMIC OCCURENCE, THE SEISMIC EXPANSION JOINTS AND FLEX CONNECTORS MUST BE INSPECTED FOR DAMAGE AND REPLACED IF NECESSARY.

APPROVED BY:.....

DATE:..... PO#:.....

ALL DIMENSIONS ARE IN INCHES



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ANY CHANGES ON THE  
DRAWING MUST BE  
REPORTED AND APPROVED  
ONLY BY  
THE ENGINEERING DEPARTMENT  
\*\*\*\*\*

CUST:  
JOB#  
DESIGN: PER CUST. 09-18-03 SIZE - DWG NO. DM7335-3 REV.  
APPROVED BY: E.F. 09-18-03 SCALE NONE DATE: 09-18-03 SHT 1 OF 1  
DWG: M.N. 09-18-03

SEISMIC CONNECTOR  
W/ MALE NPT NIPPLES

UNLESS OTHERWISE SPECIFIED  
TOLERANCES ARE:  
.XXX ± .010" FRACTIONS:  
.XX ± .030" ± 1/8"  
.X ± .060" EXP. JOINTS:  
ANGLES ± 1/2° OAL: ± 1/8"